



I-SHEET PART NUMBER: INST-00302
 PART NUMBER: **HPD1980CC-TX**
HPD1967QC-TX
 PRODUCT: **PODIUM HOOP STEP**
 APPLICATION: **2019-22 RAM 1500 CC QC**

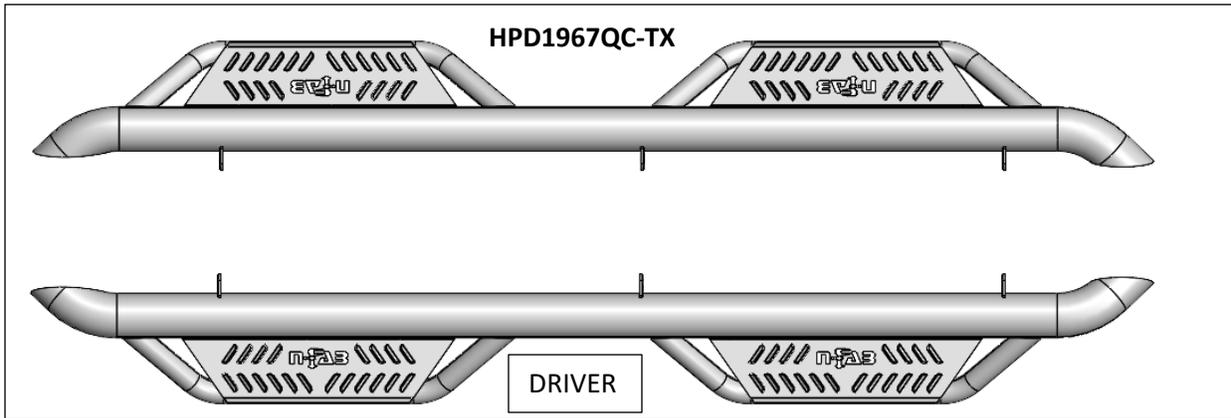
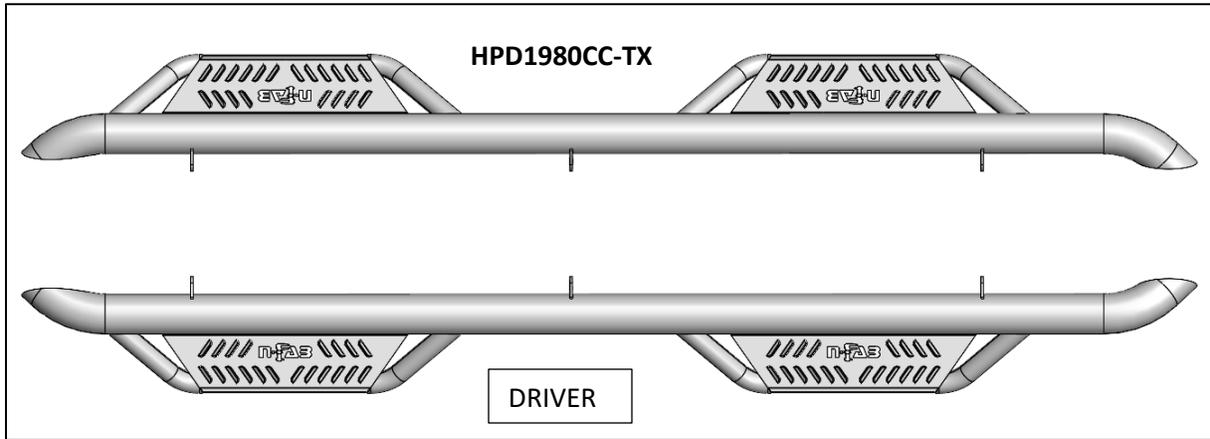
HARDWARE DESCRIPTION	QTY.
M8 – 1.25 HX FLANGED NUT	18
10MMX25MM CARRIAGE BOLT	12
10MM HEX FLANGED NUT	12

PARTS INCLUDED	QTY
DRIVER SIDE	1
PASSENGER SIDE	1
MOUNTING BRACKET	6

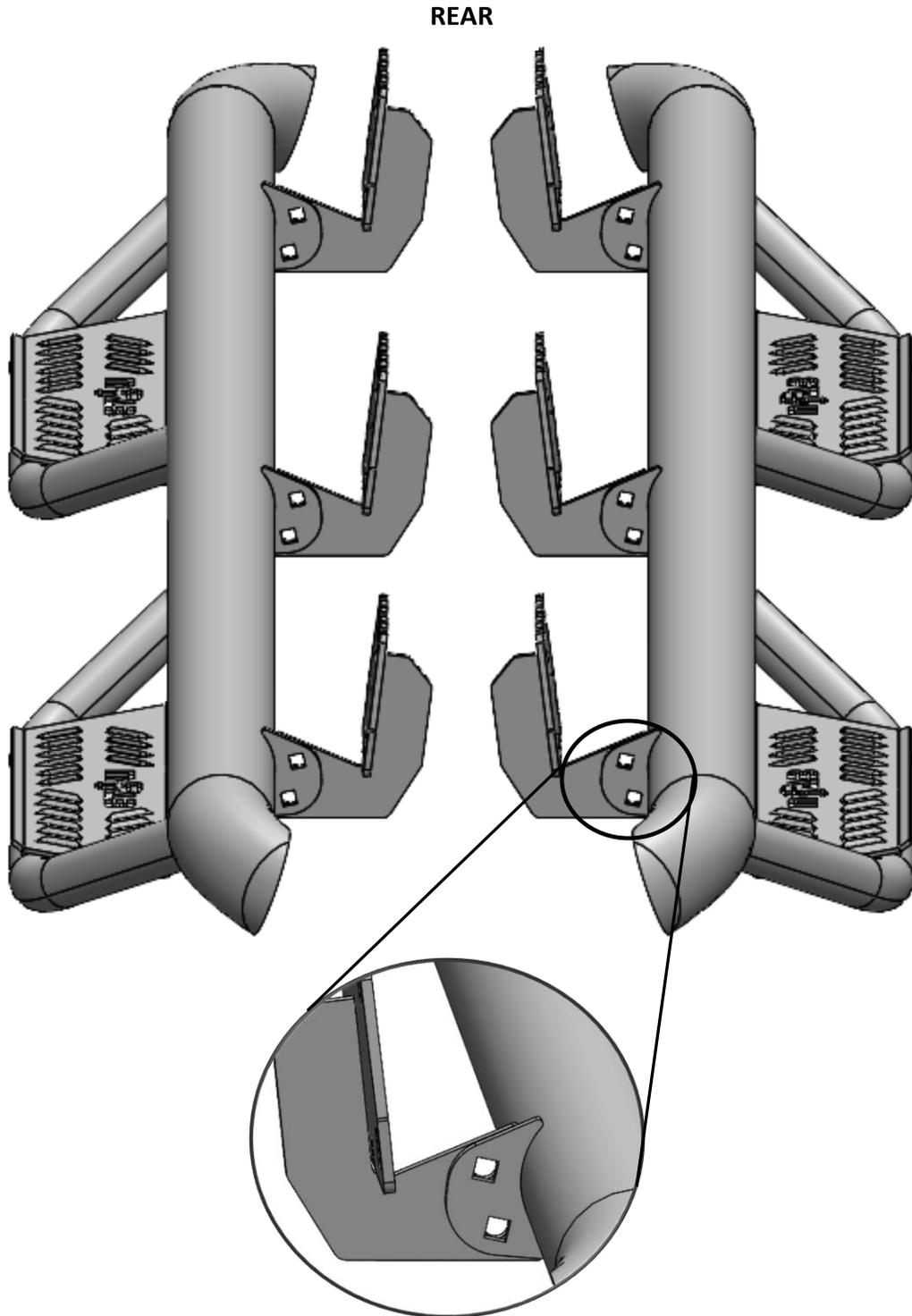


DO NOT USE IMPACT TOOLS

Step 1: Locate the driver side step rail.



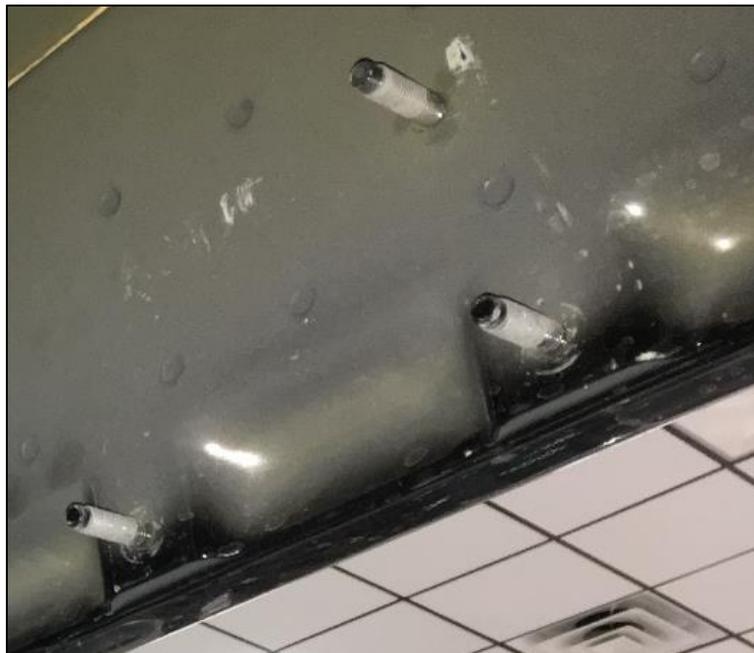
Step 2: Install the (x6) mounting brackets to each attachment point on the main tube using the supplied M10x25 carriage bolts, M10 hex nuts and leave loose for now.
****** NOTE: The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. ******



Step 3: Remove any steps and old hardware from the vehicle.



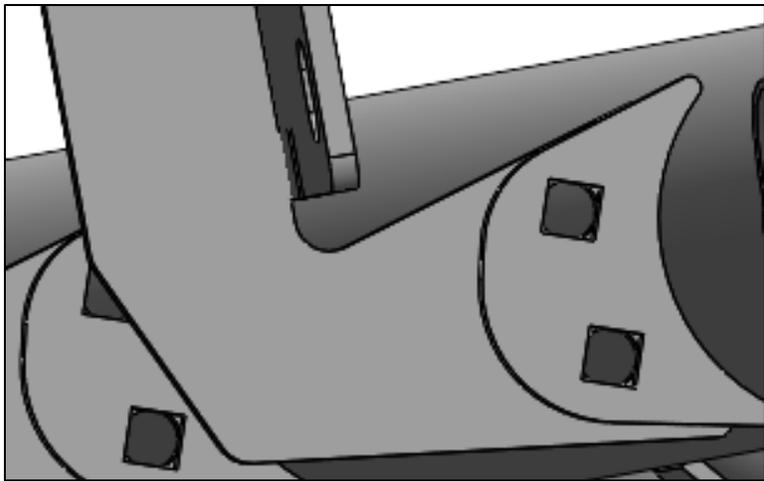
Step 4: On the inside rocker panel there will be three-attachment point consisting of three 8mm studs coming out from the panel. These studs may be covered in paint and will need to be cleaned before the installation.



Step 5: An additional person recommended for this step. Carefully install the Hoop step to the three factory attachment points using the provided M8 flanged hex nuts. Leave finger tight for now.



Step 6: Next, adjust the Hoop step level with the body of the cab and tighten all hardware 30 ft. /lbs.
Step 7: Tighten all brackets at the main tube. (20-25 ft./lbs. torque).



Step 8: Re-peat steps 2-7 for passenger side install.